

# MATERIAL REGULATIONS



**EDITION 2008**

# **International Floorball Federation**

## **Material Regulations**

Certification Rules for IFF-marking of  
Floorball Equipment SPCR 011

**Edition 2008**

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# **Abstract**

## **Certification rules for IFF-marking Floorball Equipment**

SP, as an appointed certification body by IFF, can certify products for IFF-mark. This certification means that the product fulfils technical requirements and that there is a subsequent surveillance.

The certification rules herein specify the conditions for certification, technical requirements for floorball equipment.

The technical requirements are verified by testing in accordance with SP-method 1506.

The subsequent surveillance consists of testing of samples purchased on the open market or factory samples.

Key words: certification, IFF-marking, floorball equipment, requirements, subsequent surveillance

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# Foreword

Certification means confirmation from an independent third party that a product meets the standard requirements, or the requirements of another form of specification. Certification at SP is handled by a separate department for testing and inspection - SP Certification. The department is subordinate to the certification board with representatives from concerned parties. Certification of products at SP is run in accordance with SS-EN 45011.

The scope of the certification rules is solely intended for floorball equipment used for league play in accordance with IFF's rulebook. It contains technical requirements and procedures for subsequent surveillance.

If products, e.g. facemasks, are covered by other regulations, such as EU Directives, this will not be checked through this certification procedure.

Certification rules are based on applicable standards, but may be subject to review henceforth e.g. for adjustment to European or international standards. A review can also be legitimate if new regulations are introduced or as a result of new information gained from applying certification rules.

Certification rules and reviews of the rule will always be subject to approval of IFF.

This version replaces the previous version dated May 2006.

Borås, May 2008

**SP Swedish National Testing and Research Institute**



Lennart Månsson  
Head of SP Certification

# **1 Conditions for Certification of Floorball Equipment**

## **1.1 General**

Before the certificate can be issued, an initial assessment of the product is carried out and an agreement is drawn up with SP. Other conditions are outlined in chapter 5.  
All corresponding related to testing and certification shall be done in written English.

## **1.2 Application**

Application for certification is to be made in writing and should be accompanied by:

- technical data (test report, drawing etc.) according to section 1.3.1.
- declaration from the manufacturer that the in-house inspection will ensure that only products meeting the requirements will be placed on the market bearing the mark.
- proposal for marking according to section 1.3.2.  
(see appendix 4, Application form for certification).

## **1.3 Initial assessment**

For the initial assessment, the received documents are checked against the requirements according to the rules. The certificate is issued thereafter.

### **1.3.1 Technical Data**

The applicant is to provide technical data including a test report, drawing, product description, assembly instructions if required etc. These documents are to contain the following information:

#### **Test report**

The test report is to demonstrate that the technical requirements are met in accordance with chapter 2. The report should not be more than two years old on application.

#### **Drawing**

The main drawing with the dimensions specified by SP-method 1506 being the minimum.

#### **Product description**

Description of primary material content unless included in the drawing.

#### **Assembly instructions**

Required for sideboards, goals and facemasks.

#### **Miscellaneous**

Drawing, product description and assembly instructions are to be provided with name or number and with the date as well as latest audit date.

### 1.3.2 Marking

Marking is to contain the certification mark and name of the manufacturer as shown below. The name of the manufacturer can also be replaced by a logotype or product name.

Stick manufactures are allowed to print the certification mark as a part of the Brand name / Model name sticker / print, see point 1.3.2.1.

The certification mark's type and placement for each product type is to be in line with the following:

Stick	sticker on the shaft of the stick, between the grip binding and shaft / blade attachment point.
Blade	embossed mark on the blade's surface, see point 1.3.2.4.
Ball	embossed mark on the ball's surface, see point 1.3.2.4.
Goals	sticker around the goal crossbar.
Rink	sticker on the back of each sideboard section.
Facemask	sticker on the inside or outside. (other requisite markings see appendix 26, only valid within the European Union).

Sizes: 37±2 mm x 15±2 mm, for sticks.  
45 x 19 mm, facemasks.  
90 x 38 mm, for goals and rinks  
(see appendix 5, Order form for certification marks).



Certification marking for Goals, Rinks and Facemasks.



Certification marking for sticks.  
(layout of the self printed colour version)



Certification marking for sticks.  
(layout of the self printed grey scale version)



**Certification marking for sticks.  
(layout of the self printed black and white version)**

XXXXXX = The certification- or family certification- number of the stick.

YY = The manufacturing year.

E.g. 105804/06

### 1.3.2.1 Marking of stick

Stick manufactures are allowed to print the certification mark as a part of the Brand name / Model name sticker / print. The sticker / print must be performed in a resistant material, e.g. paper and similar materials are not allowed. The manufacturer is not allowed to change the dimension of the mark more than within below stated sizes, not change the design, colour, grey scale or black and white version of the mark. The background of the mark must not be white or transparent but have a good contrast to the IFF logotype, text and number, either it is performed in colour, grey scale or black and white. The number on the certification mark is to be the same as the sticks certification number or the family-certification number followed by manufacturing year.

Technical information:

Size	Colour code PMS	Colour code NCS
37±2 mm x 15±2 mm.	Yellow: 130	Yellow: 0570-Y20R
	Green: 600	Green: 2565-G
	Gray: 423	Gray: 5000-N
	Black: no spec.	Black: 9000-N

### 1.3.2.2 Accounting report

Three time a year the manufacturers will have to send in accounting reports of the quantity of sold floorball sticks with certification marking during the periods Jan – April, May – August and Sep – Dec. The accounting report form will be available for downloading from our homepage. The manufacturers person authorized to sign for the company as well as the companies Certified public accountant has to sign the accounting report. The accounting report must be SP available within three weeks after each period. See also section 4.6.4 concerning sanctions.

### 1.3.2.3 New IFF logo

During the period until next edition of Material Regulation (2008) the old IFF logo will be gradual replaces by the new IFF logo. The new official IFF certification mark design is now available for download, in various formats, on the Manufactures Information Web Site. For companies who have adopted the new marking system must not later than 1<sup>st</sup> of July 2008 use the new design.

#### **1.3.2.4 Embossed mark for blades and balls**

##### **Blade**

The new official IFF certification mark design for embossed marking of blade is now available for download, on the Manufactures Information Web Site. The font size has to be 5 mm. Companies have to adopted the new marking requirement not later than 1<sup>st</sup> of July 2010, see point 2.1.1.

Make sure that all new moulding tools manufactured after January 1 2008 is carrying the IFF-mark and all blades produced after July 1 2010 is carrying the IFF-mark.

Companies can apply for an exemption from the new marking for a period of maximum two years.



##### **Ball**

The new official IFF certification mark design for embossed marking of ball is now available for download, on the Manufactures Information Web Site. Companies have to gradual replaces the old embossed IFF logo, no final date yet decided. All new moulding tools for ball have to adopted the new marking requirement not later than 1<sup>st</sup> of July 2008, see also point 2.2.7.

#### **1.3.2.5 Name of certificate holder**

Name of certificate holder is to be printed on the sticks, goals and rinks. The name can be shown as company name and telephone No. and/or an internet address. The font size has to be readable and preferably be placed on the backside of the shaft. The font size for goals and rinks has to be readable and preferably be placed on the backside of the goal/rink. The rink corner sections need to be marked; all another rink sections are optionally. Companies have to adopted the new marking requirement not later than 1<sup>st</sup> of July 2008.

Companies can apply for an exemption from the new marking for a period of maximum two years.

### **1.4 Agreement**

An agreement has to be reached between SP and the supplier. See appendix 7.

### **1.5 Supplier's In-House Inspection**

The supplier shall have an internal inspection system and shall, on request, provide details of the system. See chapter 3.

### **1.6 Period of Validity for Certificate**

The period of validity for certificate is five years. The period of validity for family-certificates is two years. The holder of the certificate will be notified three months before the certificate is due to expire, and asked which certificates (if any) he wishes to be extended. The period of validity can be extended after application from certificate holder.

### **1.7 Modification of Certified Product**

The holder of this certificate shall, before making any alteration to the design or materials, notify SP in writing of such intended alterations. SP will decide on the resulting necessary response: examples of

such response include renewed testing and modification of the certificate.

A change of product name will result in a need to modify the certificate.  
Certificates may show several names for the same product.

## **1.8 Family-certificate**

Family-certificate is a new kind of certificate, especially developed for companies with special requirements. A family-certificate is always based on two or more product certificates. The period of validity for family-certificates is two years.

E.g. family-certificates can be used when same model name is used on sticks with different shaft-constructions.

For more information please, contact SP (see also appendix 8, page 3).

## 2 Technical Requirements - Type Testing and Criteria

Type testing is carried out with reference to certain attributes as follows:  
(see appendix 3, Application form for testing).

### 2.1 Stick

Sticks (6 items of each type) are tested according to SP-method 1506, point 5.2 (see appendix 1), and are assessed according to the following requirements.  
All of the tested sticks are to meet the requirements.

#### 2.1.1 Stick Design

In order to avoid injury to other players, the stick is to be designed without rough edges, protruding supports or other sharp parts of the shaft or blade of the stick. The stick shaft is to be designed as one-piece. If the stick is not designed as one-piece, the blade is to have a fixed mounting to the shaft by means of pre-fabricated hole, using rivet or screw (unfixed, snap lock, etc. are prohibited). For straightness (see appendix 9) - the stick shaft is, when unloaded, to be fitted within two imaginary parallel lines. The distance between the lines is 50 mm. The grip line is to be marked for minimum 80 % of the shaft circumference.

The stick blade is to be produced in polymeric materials. The blade is to have an embossed print. The marking is to be of such proportions and design that the information is clearly visible and is not removed under play. The print size may not be less than 5 mm in height. The embossed print is to be uncoloured.

#### 2.1.2 Stick Weight

The stick must not weigh more than 380 g without binding.

#### 2.1.3 Stick Dimensions

The stick is to be designed with dimensions according to appendices 9 and 10.

The shaft may be strapped above the grip line, but approval marks or other possible official marks must not be covered. It is permissible to divide the grip binding into two or more parts. The shaft must have a knob closing it. It is permissible to have other shaping (e.g. hexagonal, octahedral) on the upper 50 % of the shaft length. The upper 50 % of the shaft length must be covered by a grip binding if the shaft's curve radius is less than 9 mm.

The dimensions must conform to the standard.

a) stick length	max 1120 mm	
b) the shaft's curve radius	min 9 mm	<i>(valid for lower 50% of the shaft length)</i>
c) length to the grip line	375 <sup>+10</sup> / <sub>-10</sub> mm	
d) width of grip line	10 ± 1 mm	
e) blade radius	max 270 mm	
f) blade edge radius	min 2 mm	
g) blade length	max 270 mm	
h) blade thickness	min 8 mm	
i) blade height	max 80 mm and passing through blade height measuring device.	
j) blade penetration depth	max 20 mm	
k) blade concavity depth	max 10 mm	
l) shaft straightness	within 50 mm	

#### **2.1.4.1 Shaft Rigidity Method A (sticks 850mm or longer)**

The shaft should deflect by at least 23 mm under a load of 300 N measured as mean value of three deflections in each direction (horizontal and vertical). No individual value may be less than 20 mm for the most rigid direction of the shaft. The shaft should and tolerate a deflection of at least 60 mm without cracking or fracturing. The shaft's resulting deformation following deflection should not exceed 6 mm.

#### **2.1.4.2 Shaft Rigidity Method B (sticks 650mm to 849mm)**

The shaft should deflect by at least 10 mm under a load of 300 N measured as mean value of three deflections in each direction (horizontal and vertical). No individual value may be less than 8 mm for the most rigid direction of the shaft. The shaft should and tolerate a deflection of at least 30 mm without cracking or fracturing. The shaft's resulting deformation following deflection should not exceed 3,5 mm.

#### **2.1.5 Shaft Impact Strength**

Visible cracks or fractures should not occur.

#### **2.1.6 Blade Radii**

The blade's peripheral radius should not be less than 2 mm.  
The blade's bottom edge radius should not be greater than 270 mm.

#### **2.1.7 Blade Discoloration onto Playing Surface**

Discoloration onto the playing surface should be maximum 10 %. The lacquered surface may have a matt finish.

### **2.2 Ball**

The balls (10 of each type) are tested according to the SP-method 1506, point 5.3 (see appendix 1), and are assessed according to the following requirements.  
All of the tested balls are to meet the requirements.

#### **2.2.1 Ball Weight**

The ball is to weight  $23 \pm 1$  grams.

#### **2.2.2 Ball Dimensions**

The ball is to be designed with dimensions according to appendix 11.  
The dimensions must conform to the standard.

- |   |                |
|---|----------------|
| a) ball diameter                            | $72 \pm 1$ mm  |
| b) hole diameter                            | $10 \pm 1$ mm  |
| c) the hole's internal placement at joint   | no requirement |
| d) the hole's internal placement over joint | $c/2 \pm 2$ mm |

### 2.2.3 Ball Surface Fineness

The ball's surface is to be even, negative embossed pattern up to 0.5 mm are allowed, but the surface and negative embossed pattern fineness is to be between Ra 1—5 µm. Any protruding unevenness over 0.5 mm from the surface of the ball should not be present at the joint.

### 2.2.4 Number of Holes

The ball is to have 26 holes.

### 2.2.5 Breaking Stress

The ball's material is to tolerate a breaking stress of 6.0 N/mm<sup>2</sup> as a minimum, and 1.5 N/mm<sup>2</sup> over the joint.

### 2.2.6 Rebound

The ball's rebound is to be 650 ± 50 mm.

### 2.2.7 Ball Marking

The ball is to have a negative embossed print. The print should not take up more than 1/10th of the ball's surface. The marking is to be of such proportions and design that the information is clearly visible and is not removed under play. The negative embossed print is to be uncoloured.

## 2.3 Goal

Goals (1 of each type) are tested to SP-method 1506, point 5.4 (see appendix 1), and are assessed according to following requirements.

### 2.3.1 General Design

The goals are to be red and constructed with metal tubing. If the goals are not designed as single unit, the metal tubes is to have a fixed mounting to each other by means of pre-fabricated holes, using self-locking screws or nuts (unfixed, snap lock, etc. are prohibited). The fixed mounting is to have no sharp outstanding points. The drop net is to cover the entire width of the goal, be placed 200 ± 25 mm behind the upper bar and permanently fixed at the top. There is no restriction regarding net colours.

### 2.3.2 Goal Dimensions

The goal is to be designed with dimensions according to appendix 12. The radii of the goal, excluding those at the base of the goal, should not be under the diameter of the tubing. All of the dimensions must conform to the standard.

a) goal width	1600 ± 2 mm
b) goal height	1150 ± 2 mm
c) back bar diameter	20 ± 2 mm
d) goal frame diameter	32 ± 1 mm
e) lower goal depth	650 ± 20 mm
f) goal corner radius	100 ± 10 mm (radius of central axis)
g) upper goal depth	400 ± 50 mm

### 2.3.3 Goal Weight

The goal with net is to weigh  $12 \pm 1.0$  kg.

### 2.3.4 Pad Discoloration onto Playing Surface

The pads should not leave traces of paint on the playing surface.  
The pads are to be white.

### 2.3.5 Drop Net Strength

Net and erection device are to be intact.

### 2.3.6 Net Mesh Size

The mesh should be min 40 x 40 mm and max 50 mm x 50 mm.

### 2.3.7 Drop Net Length

The drop net length is to be such that the bottom edge hangs between a min of 0 mm and a max of 20 mm from the playing surface.

## 2.4 Rink

Rink (2 straight sections of each type) is tested according to SP-method 1506, point 5.5 (see appendix 1), and are assessed according to following requirements. All of the tested rink sections are to meet the requirements. There is no restriction regarding rink colours.

### 2.4.1 Rink Dimensions

The rinks are to be designed with dimensions as shown in appendix 13. All of the dimensions must conform to the standard.

- |  |                                |
|--|--------------------------------|
| a) rink height                                       | $500 \pm 10$ mm                |
| b) distance from rink bottom edge to playing surface | max 6 mm (including pads etc.) |

### 2.4.2 Rink Radii

The rinks are to be designed with dimensions as shown in appendix 13. All of the dimensions must conform to the standard.

- |                         |                                |
|-------------------------|--------------------------------|
| c) rink top edge radius | min 17.5 mm, rounded back edge |
| d) section edge radius  | $3 \pm 1$ mm                   |
| e) rink corner radius   | $2000 \pm 500$ mm              |

### 2.4.3 Rink Section Fitment

The rinks are to be designed with dimensions according to appendix 13. All of the dimensions must conform to the standard.

- |                                |              |
|--------------------------------|--------------|
| f) rink width of joint         | $2 \pm 2$ mm |
| g) rink horizontal parallelism | $2 \pm 2$ mm |
| h) rink vertical parallelism   | $2 \pm 2$ mm |

#### **2.4.4 Rink Surface Fineness**

In order to avoid injury to players, the rinks are to be designed so that no rough edges, protruding supports or other sharp objects are present.

#### **2.4.5 Impact Test**

Following the carrying out of tests, no rough edges, protruding supports or other sharp objects that could cause injury to players is to be evident.

#### **2.4.6 Ball Rebound against Rink**

Minimum 75 % rebound factor in accordance with point 2.2.6.

### **2.5 Face Mask**

Facemasks (3 of each type) are tested according to SP-method 1506, point 5.6 (see appendix 1), and are assessed according to following requirements. All of the tested face guards are to meet the requirements.

#### **2.5.1 Face Mask Size**

A measuring gauge, as described in SP-method 1506, point 5.6.2.3 (see appendix 1), should not be able to be inserted in any of the facemask's mesh openings whereby contact with the dummy head occurs.

#### **2.5.2 Impact Test**

The facemask is to resist impact forces, corresponding to a puck with the velocity 10 m/s from three different angles, without deformation to the face guard whereby contact with the dummy head occurs.

#### **2.5.3 Other Requisite Markings (only valid within the European Union)**

Proposal for marking of floorball face masks

Directive 89/686/EEC, Personal Protective Equipment (PPE), specifies requirements relating to the information that the manufacturer must provide with the product. Most harmonised standards have built on this to specify what information must be provided and how the product is to be marked. However, as far as floorball facemasks are concerned, there are no harmonised standards. SP has interpreted the Directive's requirements and feels that the following marking must be provided on the product, and information must be given in the instructions. The text of the Directive is given in Appendix 26, Chapter 1. Chapter 2 sets out SP's text.

### 3 Supplier's In-House Inspection

The supplier is to have an in-house inspection guaranteeing products marked with the certification mark meet the requirements in the certification rules. The certificate holder shall state this in a declaration.

The following testing and inspection procedures are to be included in the in-house inspection.

Product type	Attribute (testing and requirements, see chapter 2)	Min allowed frequency
Stick	design weight dimensions shaft rigidity	1/100 manufactured
Ball	weight dimensions surface fineness	1/100 manufactured
Goals	dimensions weight	1/10 manufactured
Rink	dimensions radii fit surface fineness	1/10 manufactured
Face mask	mesh size	1/10 manufactured

#### 3.1 In-house journal

The model forms for internal records, as shown in point 3.1.1 - 3.1.5 are based on the minimum requirements in respect of manufacturer's own inspection that are required in accordance with SPCR 011. Manufacturers may naturally supplement these requirements with their own requirements or procedures.

##### 3.1.1 In-house journal - Ball

Date	Weight	Diameter	Hole diameter	Unevenness at joint					Sign

##### 3.1.2 In-house journal - Stick

Date	IFF sticker No.	Design	Weight	Length	Length to grip line	Width of grip line	Shaft curve radius	Rigidity	Sign

### 3.1.3 In-house journal - Goal

Date	IFF sticker No.	Weight	Width	Height					Sign

### 3.1.4 In-house journal - Rink

Date	IFF sticker No.	Height	Surface fineness	Top edge radius	Section edge radius	With at joint			Sign

### 3.1.5 In-house journal - Mask

Date	IFF sticker No.	Mesh size measure 1	Mesh size measure 2	Mesh size measure 3					Sign

## **4 Subsequent surveillance**

### **4.1 Application**

Supervisory inspection is carried out by market surveillance and/or testing or the taking of samples of products at the manufacturer's premises. In the case of market surveillance of certified products, checks are also made to see if the brand and/or model is/are noted on certificates, if marking is correctly applied etc. The certificate holder may also report defects found during own inspection (see point 4.6).

Market surveillance involves buying certified products on the open market, and can be carried out by SP and/or IFF.

Testing / sampling of products from the manufacturer's premises are employed when the certified products cannot be inspected by market surveillance.

Supervisory inspection includes a requirement for the certificate holder to; on request submit inspection records for inspection.

### **4.2 Testing and Inspection**

#### **4.2.1 Sampling**

Sampling shall be carried out in such a way as to ensure that all certified products are inspected at least once in every five years.

<b>Product type</b>	<b>No. of items for testing</b>
Sticks	3 of each type.
Balls	5 of each type.
Goals	1 of each type.
Rinks	2 straight sections + 1 curve.
Face masks	1 of each type.

#### 4.2.2 Test methods and requirements

Testing in respect of the following characteristics will be carried out in accordance with SP Method 1506, and the results will be assessed as described in Chapter 2.

Product type	Attribute
Sticks	design dimensions (a-, b-, c-, d-, f-, g - and h dimensions) shaft rigidity shaft impact strength
Balls	weight dimension (the a- dimension) surface fineness (at the joint) breaking stress rebound
Goals	dimensions drop net length weight
Rinks	dimensions radii section fit
Face masks	impact strength

#### 4.2.3 Inspection of marked equipment

Market surveillance of certified products involves inspection of all marked equipment at the place of purchase, to determine whether the make and/or type of equipment are recorded on the certificate, if marking is correctly applied etc.

#### 4.2.4 Examination of after request submitted inspection records

Supervisory inspection includes a requirement for the certificate holder to; after request submit inspection records for inspection.

### 4.3 Responses if products fail testing

#### 4.3.1 Renewed testing

If surveillance testing of a certified product gives negative results, the product shall be retested within two month. Samples of products will be taken by market surveillance or directly from the holder of the certificate. The holder of the certificate will be asked to state, in writing, the reasons for the negative results, and also to submit a copy of his inspection records for the product concerned.

#### 4.3.2 Results of renewed testing

##### 4.3.2.1 Positive results of renewed testing

The holder of the certificate will be notified in writing that no further actions will be taken, except that sanctions at described in point 4.6 will be applied.

#### **4.3.2.2 Negative results of renewed testing**

The holder of the certificate will be notified in writing that the IFF Central Board will decide on sanctions in accordance with point 4.6. The severity of the sanctions will be related to the seriousness of the negative results.

### **4.4 Responses if products fail inspection**

#### **4.4.1 Failed inspection**

If inspection of the product or certified product gives negative results, the holder of the certificate will be asked to state, in writing, the reasons for the negative results.

#### **4.4.2 Results of examination of the written presentation**

##### **4.4.2.1 Positive results of examination of the written presentation**

The holder of the certificate will be notified in writing that no further actions will be taken, apart from sanctions in accordance with Item 4.6.

##### **4.4.2.2 Negative results of examination of the written presentation**

The holder of the certificate will be notified in writing that the IFF Central Board will decide on sanctions in accordance with Item 6.4. Sanctions will be appropriate to the seriousness of the negative results.

### **4.5 Responses if submitted inspection records are not approved**

The holder of the certificate will be notified in writing of shortcomings found in the inspection records. The holder of the certificate will be asked to submit, in writing, explanations for the shortcomings, with information on corrective measures applied.

#### **4.5.1 Assessment of corrective measures applied**

1. The written presentation by the holder of the certificate describing the corrective measures applied is regarded as fulfilling the requirements, and no further steps will be taken.
2. The written presentation by the holder of the certificate describing the corrective measures applied is regarded as fulfilling the requirements, but the measures will be specifically assessed in connection with the next normal surveillance inspection.
3. The written presentation by the holder of the certificate describing the corrective measures applied is not regarded as satisfactory. A further written description is required, and/or an inspection visit.

## **4.6 Sanction System**

*(4.6.1-4.6.3 as approved by IFF- Congress resolution, May 24 2002)*

The International Floorball Federation IFF has stated a sanction system to be applied to manufacturers in the event of failure of the manufacturer's in-house inspection or of surveillance inspection of material as follows:

1. Surveillance inspection will be performed in accordance with the present system and regulations (SPCR 011 Material Regulations).
2. The manufacturer will perform in-house inspection and respond in accordance with the requirements of Paragraph 3.  
If surveillance inspection finds failures of materials, the company shall in accordance to the SPCR 011 Material Regulations provide an explanation of why the material has failed, and shall provide a copy of its in-house test and inspection records for examination.
3. If the explanation does not provide a clear and suitable answer to the question, the IFF Central Board will decide upon the sanction to be applied to the company in accordance with the sanction system. The sanction system consists of three different levels (see Items 4.6.1 - 3).
4. Revenue from sanction penalties shall be used to develop Floorball in accordance with IFF Development Board decisions. Sanction penalties must be paid to the IFF account within 30 days of the IFF Central Board decision.

The IFF Central Board will inform its member Associations and the companies about any decision made by the Central Board in material questions. All information regarding these questions is strictly confidential until the decision is made.

### **4.6.1 Level 1**

#### **4.6.1.1 Types of non-compliances**

Typical examples of Level 1 non-compliances include screws and plastic chips exceeding the + 0,5 mm SPCR 011 rule.

#### **4.6.1.2 Action/Timetable**

If the manufacturer finds a non-compliance and corrects it within four weeks.

- Document describing correction is to be sent to SP within the same four weeks.
- IFF to take a decision and return the copy of the documents within two weeks of receipt.

#### **4.6.1.3 Publication**

No publication or penalty will be applied if the manufacturer self has found the non-compliance and has corrected it within the time allowed.

#### **4.6.1.4 Publication/Penalty**

##### *a) In-house inspection*

- If the manufacturer has exceeded the permissible time to rectify the non-compliance,
- details of the incident will be published on the IFF web site.
- a penalty of 1000 CHF/week will be levied..

*b) Surveillance inspection*

- If SP finds the non-compliance during surveillance inspection, the penalty is 2000 CHF/week if the time allowed for rectification is exceeded and details have been published. The manufacturer's certificate will be withdrawn if the non-compliance has not been corrected and reported back to SP within eight weeks.
- A new certificate can be applied for to SP or another test institute (see Appendix 2).

## **4.6.2 Level 2**

### **4.6.2.1 Types of non-compliances**

Typical examples of Level 2 non-compliances include incorrect grip-line, exceeding the total length of stick (if found to be intentional, this will be treated as a Level 3 fault), exceeding the total weight of stick or ball, exceeding size measurements of the blade by up to 1 % due to defective injection moulding, or exceeding rules and measurements as set out in SPCR 011.

### **4.6.2.2 Action/Timetable**

- The manufacturer to stop production and sales of item/items within two days.
- The manufacturer immediately to recall items from importers and shops.
- The manufacturer to find the reason for the non-compliance and correct it within four weeks.
- Documentation of corrections to be sent to SP within the same four weeks.
- IFF to make a decision and return the copy of the documents within two weeks of receipt.

### **4.6.2.3 Publication/Penalty**

*a) In-house inspection*

- A penalty of 2000 CHF when the fault is discovered.
- A penalty of 2000 CHF/week and publication of the incident on IFF's web site, if the permissible time allowed for rectification has been exceeded.

*b) Surveillance inspection*

- Details of the incident will be published on the IFF web site, identifying the brand and model.
- If SP finds the non-compliance during surveillance inspection, the penalty is 4000 CHF when the non-compliance is discovered, and 4000 CHF/week if the permissible time allowed for rectification is exceeded.
- The manufacturer's certificate will be withdrawn if the non-compliance has not been corrected and reported back to SP within eight weeks
- A new certificate can be applied for to SP or another test institute (see Appendix 2).

## **4.6.3 Level 3**

### **4.6.3.1 Types of non-compliances**

This level comprises items, designs etc. that have passed the SPCR 011 rules, and then have afterwards been changed such that they no longer comply with the rules, so that the manufacturer is in clear breach of the SPCR 011 rules. It also includes non-compliances in the form of items marked as approved, but which have been discovered by surveillance inspection not to have been tested, registered or certified.

Examples of such non-compliances include:

Incorrect blade:

- Clearly exceeding measurements such as height, concavity, length.
- R2 external radius, bottom radius R270.
- Measurement on height or length of blade exceeding 1 % error.

Incorrect maximum shaft stiffness, length or minimum breakpoint:

- Shaft stiffer than allowed in the rules
- Breakpoint lower than allowed in the rules
- Shaft longer than allowed in the rules

#### **4.6.3.2 Action/Timetable**

- The manufacturer to stop production and sales of item within two days.
- The manufacturer immediately to recall items from importers and shops.
- The manufacturer to find the reason for the non-compliance and correct it within four weeks.
- Documentation of corrections to be sent to SP within the same four weeks.
- IFF to make a decision and return the copy of the documents within two weeks of receipt.

#### **4.6.3.3 Publication/Penalty**

*a) In-house inspection*

- Details to be published on IFF's web site, naming the brand and model.
- A penalty of 10 000 CHF when the fault is discovered.
- A penalty of 3000 CHF/week if the permissible time allowed for rectification has been exceeded.

*b) Surveillance inspection*

- Publication of a notice that the item does not comply with IFF rules and that any player should contact the company directly.
- If SP finds the non-compliance during surveillance inspection, the penalty is 20 000 CHF when the non-compliance is discovered, and 6000 CHF/week if the time allowed for rectification is exceeded.
- The manufacturer's certificate will be withdrawn if the non-compliance has not been corrected and reported back to IFF within twelve weeks of SP notifying the manufacturer of the non-compliance.
- A new certificate can be applied for to SP or another test institute (see Appendix 2).
- IFF will send a list of failed items to all IFF member associations.

The manufacturer is responsible for recalling all items from the retail market, i.e. from wholesalers and individual stores. If less than 80 % of the defective items are successfully recalled, the manufacturer is liable to a further penalty of 10 000 CHF each 10 percentage points of failure to reach 80 % recall, with a maximum of 80 000 CHF. Details of sales figures and recalled items are to be presented to IFF three months after the non-compliance has been found.

#### **4.6.3.4 Additional rules**

IFF can grant a longer timetable if it is needed in order to provide a fair chance of finding and correcting the non-compliance.

#### **4.6.3.5 Waiver**

Some players make their own sticks, swapping shafts and blades.

Some cut the shaft at the bottom to save the grip when adjusting the shaft length. This will have the effect of automatically making the position of the face-off line incorrect.

Manufacturers are responsible only for the original non-used item. If the blade, grip or shaft is modified, the manufacturer accepts no responsibility for the result, and will not be held responsible. No penalty will be levied on the manufacturer, and no details will be published.

#### **4.6.4 Sanctions for not sending accounting reports.**

From 15<sup>th</sup> of March 2004 stick manufactures are allowed to print the certification mark directly on the stick. To ensure that the correct fee for the certification mark is calculated, the manufacturer must three times a year send accounting reports to SP. The report for Jan-Apr must be sent before 21st of May, the report for May-Aug before 21st of Sep and the report for Sep-Dec before 21st of Jan. It is very essential that these reports are correct and sent in time.

Ball manufactures shall have an embossed pattern of the certification mark on the balls surface. To ensure that the correct fee for the certification mark is calculated, the manufacturer must one time a year send an accounting report to SP. The report for Jan-Dec previous year must be sent before 21th of May.

Sanctions for not sending reports in time

##### **4.6.4.1 Level 1**

Sanction for being 1-7 days late with the report; CHF 500.

##### **4.6.4.2 Level 2**

Sanction for sending report 8-30 days late; CHF 1000.

##### **4.6.4.3 Level 3**

Sanction for sending report 30-60 days late; CHF 5000.

##### **4.6.4.4 Level 4**

Sanction for sending report more than 60 days late or sending incorrect report or non-compliance with payment for sanctions in level 1-3.

Sanction to be decided in each case by IFF.

## **4.7 Reporting**

### **4.7.1 Supervisory inspection - Testing**

- SP will send a written report to the holder of the certificate on completion of testing.
- If the report is favourable, IFF will not be notified.
- If the report is unfavourable, IFF will be notified in writing, with a copy of the notification being sent to the holder of the certificate.

#### **4.7.2 Supervisory inspection - Results of further testing**

- SP will send a written report to the holder of the certificate on completion of testing, and will send a copy of the report to IFF.

#### **4.7.3 Supervisory inspection - Failure of inspection**

- SP will send a written report to the holder of the certificate on completion of testing.
- IFF will be notified in writing, and a copy of this notification will be sent to the holder of the certificate.

#### **4.7.4 Supervisory inspection - Inspection records**

- SP will send a written report to the holder of the certificate on completion of inspection.
- If the report is favourable, IFF will not be notified.
- If the report is unfavourable, IFF will be notified in writing, with a copy of the notification being sent to the holder of the certificate.

### **4.8 Miscellaneous**

It's possible for any manufacturer of floorball material to ask SP or other test organisation (see appendix 2) to conduct any surveillance test of floorball material according to SPCR 011 on their own expense.

## **5 Miscellaneous Conditions for Certification**

### **5.1 General**

The conditions in the certification rules herein are based on the principles established in SP's quality manual for certification. Subcontractors for type testing are to be approved by SP-Certification, see appendix 2.

### **5.2 Certificate Holder's Responsibility**

The certificate holder is responsible for making sure the manufactured product covered by the certificate and marked with the certification mark conforms to the certified product according to the certificate in every respect, and that the products are suitable for their purpose and not capable of causing injury or inconvenience. This applies even if the certificate holder is not the supplier of the product.

### **5.3 Certificate Holder's Right To Use IFF's Certification Mark**

The certificate holder has the right to mark the products covered by the certificate with the certification mark and, in addition, has the right to use the mark when advertising or for other promotion of the products. Advertising is not permitted where confusion could arise between marked and unmarked products.

### **5.4 SP's Responsibility**

SP is responsible for making sure the technical requirements in the certification rules are based on available knowledge and experience, recognised standards or corresponding specifications and those they correspond to the International Floorball Federation's rules.

SP is responsible for making sure that certified product – in accordance with reported documentation constituting the basis for the certificate – meet the requirements in the certification rules. SP is not responsible for manufactured products.

### **5.5 Confidentiality**

All information SP has access is to be confidential with the following exceptions:

- SP – or associate partner to SP – keep registers of applicable certificates. The registers contain information on the certificate holder, certificate number, certified products and period of validity.
- SP has the right to make public all decisions on recall of certificate and misuse of certificate or marking.
- IFF is to be informed on an ongoing basis as to applications and modifications to the certificate.

### **5.6 Certificate**

The certificate is non-transferable. When transferring to another company, a new certificate is to be issued.

The design of the product certificate is outlined in appendix 8.

## **5.7 Recall of Certificate**

SP can, with immediate effect, permanently or temporarily, recall a certificate if:

- a) a written resolution from IFF state that the certificate holder has, in some other way, failed to meet the conditions of the certificate; or
- b) the certificate holder has misused SP's name in connection with products not meeting the necessary requirements; or
- c) the certificate holder has not paid the certification fees within the stipulated time; or
- d) the certificate holder has been declared bankrupt, gone into liquidation or transferred operations; or
- e) inaccuracies in the certificate come to light. However, the certificate holder is to be given reasonable time to readjust to changed circumstances, unless special reasons for another course of action are appropriate; or

IFF can, with immediate effect, by a written resolution, request SP to, permanently or temporarily, recall a certificate if:

- a) the certificate holder has used the IFF's certification mark in connection with products not meeting the necessary requirements; or
- b) the certificate holder has used the certification mark for products not covered by the certificate; or
- c) the subsequent surveillance resulted in failure; or
- d) the certificate holder has, in some other way, failed to meet the conditions of the certificate; or
- e) the certificate holder has not paid the sanction fees within the stipulated time; or
- h) the product proves to be unsuitable for its purpose or, can cause injury or inconvenience.

Misuse of the certification mark and/or the certificate can, in addition to the recall of the certificate, lead to legal action.

## **5.8 Certificate Holder's Undertaking on Recall of Certificate**

The certificate holder, on notification of recall of his certificate either permanently or temporarily, is to:

- a) immediately cease advertising or other promotional work relating to the certificate for the product in question;
- b) make sure that all marking is removed from products in stock, if so required by SP;
- c) pay all costs associated with replacing substandard products with those that meet the requirements in the current certification rules, if so required by SP.

## **5.9 Return of Certificate**

For return of certificate, following temporary recall, the same rules apply as those for when the certificate was initially issued, see section 1.3. A renewed type testing process is not required if less than one year has passed since the certificate was recalled, unless the certification rules or production conditions have altered.

## **5.10 Reviewed Certification Rules**

SP reserves the right to modify the certification rules. For extension of a certificate submitted in line with previous rules, the certificate holder is required to observe the reviewed rules. However, the certificate holder is to be given reasonable time to adjust to the reviewed rules, unless special reasons for another course of action are appropriate.

## **5.11 Fees**

Fees for the initial assessment (certification), extension of period of validity and review of certificate are reported in a special price list and are to be paid by the certificate holder.

Fees for surveillance inspection are as per the rules in the agreement between the supplier and SP.

Costs for other inspections according to section 5.12 are only charged to the certificate holder if the inspection shows that the requirements in the current certification rules have not been met.

## **5.12 Other Inspection**

SP has the right to carry out checks to see if products provided with the certification mark meet the requirements of the current certification rules whenever and wherever it deems necessary.

## **5.13 Appeals**

Appeals against decisions made by SP are to be made in writing to SP. Consequent corrective measures resulting from any appeal are determined by SP's certification board.

# **Methods for Verification of Equipment Criteria for Floorball**

## **Method Description**

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Department of Chemistry and Materials Technology

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## **Abstract**

The purpose of this document is to state valid criteria and corresponding testing methods to be used in connection with certification of floorball equipment, dealing with sticks, balls, goals, rinks and face masks. These rules, as well as methods, has been compiled by the Technical Research Institute of Sweden in collaboration with the Swedish Floorball Federation mainly in consideration of functional and safety requirements. In this version, the original criteria have been adjusted according to the instructions of the International Floorball Federation.

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## **Summary**

The purpose of this document is to state valid criteria and corresponding testing methods to be used in connection with certification of floorball equipment, dealing with sticks, balls, goals, rinks and face masks. These rules, as well as methods, has been compiled by the SP Technical Research Institute of Sweden in collaboration with the Swedish Floorball Federation mainly in consideration of functional and safety requirements. In this version, the original criteria have been adjusted according to the instructions of the International Floorball Federation.

## 1 Objective

The objective of this presentation is to describe applicable evaluation methods and requirement criteria for use in connection with certification of floorball equipment. The methods described relate to clubs, balls, rinks, goals and facemasks. IFF and SP have developed the methods, with the main emphasis on functional and safety aspects.

## 2 Background

Floorball is a new and growing sport, for which the equipment is characterised by a rapid rate of development and a richness of variety. It was against a similar background that, working in conjunction with SP, the Swedish Floorball Association developed and introduced an approval scheme for floorball equipment, the objective of which was to monitor and check the development of equipment. Approval of equipment was introduced in Sweden in 1993, and was progressively modified on the basis of experience over the next five years.

This version of the approval scheme for floorball equipment is based on the IFF's views of the Swedish system and on its decisions relating to the scheme. Equipment to be approved by the IFF Floorball Equipment Approval Scheme must meet the requirements in respect of initial type-testing and of subsequent unannounced inspection of/at the manufacturer's or importer's premises. The underlying methods of evaluation and performance requirement levels are, in all essential respects, the same as in earlier versions.

## 3 Purpose, Area of Use

Test methods and requirement criteria are intended to ensure the quality, characteristics, dimensions and safety aspects of floorball equipment, and form the basis for certification of floorball equipment intended to display the IFF approval symbol.

## 4 References

ISO 291-1977 Standard atmospheres for conditioning and testing.

IFF Rules of the Game.

Swedish Ice Hockey Association testing methods.

ASTM D 2444-84 - Standard Test Method for Impact Resistance of Thermoplastic Pipe and Fittings by means of a Tup (Falling Weight)

ASTM D 4476-85 - Flexural Properties of Fiber Reinforce Pultruded Plastic Rods

BS 1892:Part 2: Section 2.11:1989 - Gymnasium equipment, Specification for practice and games netting and supporting trackways

ISO 8295 Plastics - Film and Sheeting - Determination of Coefficient of Friction

EN 967 point 6.7 Determination of penetration characteristics

EN 967 point 6.8 Face protectors - Determination of impact resistance

ISO 3274:1996 - Geometrical Product Specifications (GPS) -- Surface texture: Profile method -- Nominal characteristics of contact (stylus) instruments.

ISO 11562:1996 - Geometrical Product Specifications (GPS) -- Surface texture: Profile method -- Metrological characteristics of phase correct filters.

## **5 Testing**

### **5.1 In General**

If the floorball equipment cannot be tested within the scope of the valid test method, i.e. due to specific product design, the institute has right to direct the applicant to IFF for a written statement of how the valid test methods and criteria shall be adjusted.  
(see appendix 3, Application form for testing).

#### **5.1.1 Testing Climate**

The tests are to be carried out at  $23 \pm 2$  °C and  $50 \pm 5$  % RH unless otherwise stated.

#### **5.1.2 Length Measurement**

The following accuracy and rounding off factors are applicable unless otherwise stated:

≤ 10 mm	accuracy ± 0.1 mm, rounded off to 0.1 mm
≤ 100 mm	accuracy ± 0.1 mm, rounded off to 0.2 mm
≤ 1000 mm	accuracy ± 0.5 mm, rounded off to 1.0 mm
> 1000 mm	accuracy ± 1.0 mm, rounded off to 2.0 mm

#### **5.1.3 Weight Measurement**

The following accuracy and rounding off factors are applicable unless otherwise stated:

≤ 100 g	accuracy ± 0.1 g, rounded off to 0.2 g
≤ 1000 g	accuracy ± 0.5 g, rounded off to 1.0 g
≤ 10000 g	accuracy ± 1.0 g, rounded off to 2.0 g
> 10000 g	accuracy ± 10 g, rounded off to 0.1 kg

## **5.2 Stick**

### **5.2.1 Scope and Application**

The purpose of the tests detailed below is to guarantee the quality of the stick with regard to design, weight, blade discoloration onto the playing surface and dimensions as well as certain mechanical attributes such as rigidity, impact strength and fracture susceptibility (shaft).

The dimensions of the blade of the stick and the size of the mesh on the facemask are interconnected, for the purpose of preventing the blade from penetrating the facemask.

#### **5.2.2 Stick Design**

##### **5.2.2.1 Equipment**

Sponge of polyurethane.  
(E.g. car sponge without detergent.)

##### **5.2.2.2 Samples**

Three sticks.

### **5.2.2.3 Implementation**

The sticks are examined both visually and with the aid of a sponge. The sponge is applied to the surfaces to detect possible rough edges and sharp objects e.g. protruding supports or an edge radius below 2 mm. Any possible coupling between the shaft and blade is inspected with respect to its design.

### **5.2.2.4 Results**

The occurrence of sharp objects and rough edges is reported.

## **5.2.3 Stick Weight**

### **5.2.3.1 Equipment**

Scales with an accuracy of  $\pm 0.5$  g.

### **5.2.3.2 Samples**

Three sticks.

### **5.2.3.3 Implementation**

The weight of the sticks is determined by means of weighing scales. If the sticks weigh under 380 g including grip binding, the weight can be reported. If the sticks weigh over 380 g including grip binding, the grip binding is removed and the stick is re-weighed.

### **5.2.3.4 Results**

Individual measurement values rounded off to 1 g are reported. If the value reported includes the grip binding this is to be specified in the report.

## **5.2.4 Stick Dimensions**

### **5.2.4.1 Equipment**

Suitable equipment for length measurements, e.g. steel rule, measuring tape, sliding callipers and equipment for measuring the blade's penetration depth as well as the blade's concavity depth and the blade height (appendix 14 and 25) with an accuracy factor specified in section 5.1.2.

### **5.2.4.2 Samples**

Three sticks.

### 5.2.4.3 Implementation

Stick dimensions are measured according to appendices 15 and 16.

- a) stick length
- b) the shaft's curve radius
- c) length to the grip line
- d) width of grip line
- e) blade radius
- f) blade edge radius
- g) blade length
- h) blade thickness
- i) blade height
- j) blade penetration depth
- k) blade concavity depth
- l) shaft straightness

### 5.2.4.4 Results

Individual results reported are rounded off as specified in section 5.1.2.

## 5.2.5 Shaft Rigidity

### 5.2.5.1 Equipment

Universal testing machine with a velocity of 200 mm/min is used during testing. Printer or similar device to determine the deflection for various load factors is connected. Cylindrical supports mounted in bearings with  $35 \pm 10$  mm diameter for 3-point deflection test with 800 mm (method A, sticks 850mm or longer) or 600 mm (method B, sticks 650mm to 849mm) between the centres of the supports. Cylinder with  $35 \pm 10$  mm diameter is used for applying the force. All the cylindrical supports are to have a lowering mechanism with  $15 \pm 5$  mm radius (appendix 17) where the shaft is located.

### 5.2.5.2 Samples

Six sticks.

### 5.2.5.3 Implementation

The stick is placed on the support without being attached. The load is applied by 200 mm/min in the middle of the shaft to a deflection of 60 mm (method A) or 30 mm (method B) whilst a force/displacement diagram is taken. The stick is to be loaded in 2 directions, with the point of the blade both vertical and horizontal. The shaft's resulting deformation following deflection is registered, whereby the value is read after 10 seconds. Three sticks are tested in each direction.

### 5.2.5.4 Results

Mean value of three deflections in each direction (horizontal and vertical) at 300 N rounded off to 5/10 mm. Any occurrence of fracture is to be reported; otherwise the individual value of the force is reported at 60 mm (method A) or 30 mm (method B) deflection in N. The individual value of the resulting deformation following deflection is rounded off as specified in section 5.1.2.

## **5.2.6 Impact Strength**

### **5.2.6.1 Equipment**

Drop hammer with a weight of  $350 \pm 10$  g. The head is to be of hardened steel and have a shape of a prism with triangular profile and with a longitudinal axis oriented horizontally - perpendicular to direction of hammer movement. The bottom edge of the prism is to be a shape of semi circle with a radius of 7 mm. A stand with a drop height of  $1000 \pm 5$  mm, from where the hammer is to be able to fall freely. A mechanism for repeat releasing of the drop hammer. Test holder of aluminium or steel and designed as a V-block with a length of 150 mm and inner  $90^\circ$  angle, with sufficient depth to enable the stick to lie in the dip and not on the edges.

### **5.2.6.2 Samples**

Six sticks. Those sticks tested as per point 5.2.5, where fracturing or any type of deformation did not occur can, in theory, be used for impact testing.

### **5.2.6.3 Implementation**

The testing is carried out in two places on the stick, 700 mm from the end of the shaft, and 40 mm from the blade attachment. The stick is placed in the holder with the point of the stick blade vertical. The drop hammer is released  $1000 \pm 5$  mm towards a point 700 mm from the end of the shaft. The test is carried out on 3 sticks. The stick is placed in the holder with the blade narrowly outside with its point directed vertically. The drop hammer is released 40 mm along the shaft taken from the blade attachment (appendix 18).

### **5.2.6.4 Results**

The falling hammer could make a little spherically shaped imprint on the tested surface of the shaft. This kind of imprint is permissible, if neither visible cracks nor fractures occur. Any cracks or fractures are to be reported.

## **5.2.7 Blade Radii**

### **5.2.7.1 Equipment**

Measurement devices with a radius of 2 mm and 270 mm.

### **5.2.7.2 Samples**

Three blades.

### **5.2.7.3 Implementation**

Using the 2 mm measuring device, the peripheral radii around the blade are checked. Using the 270 mm measuring device, the bottom edge radius of the blade is checked.

### **5.2.7.4 Results**

Occurrences of radii  $< 2$  mm are reported.  
Bottom edge radius  $> 270$  mm is reported.

## **5.2.8 Blade Discoloration onto Playing Surface**

### **5.2.8.1 Equipment**

Pendulum apparatus, described in appendix 19. The mass of the bar, weight and test bit are to be such that the energy the stopping disc is met with is  $36 \pm 1$  Nm. The spring constant C is  $3.5 \cdot 10^4$  N/m. Lacquered sport parquet to be at least as high and at least as wide as the stopping disc. The sport parquet construction: At the bottom 6 mm plywood, intermediate layer 12 mm ribbed pinewood sheeting, wearing course 3.6 mm beech and five layers UV-hardened lacquer, Proteco (E.g. Tarkett Sport).

### **5.2.8.2 Samples**

Three stick blades. The end of the blade truncated to length of 100 mm.

### **5.2.8.3 Implementation**

The test bit is permanently mounted on the pendulum so that the end blade, when lowering the pendulum, moves towards the stopping disc 1/3rd from the top edge of the disc. The pendulum is released from an upright position. The test disc is inspected with regard to discoloration – the European scale for colour coding is used as a colour reference. Three tests are carried out, replacing the test disc or movement in the horizontal axis is to occur following each impact.

### **5.2.8.4 Results**

Occurrence of discoloration onto the test disc is reported.

## **5.3 Ball**

### **5.3.1 Scope and Application**

The purpose of the tests listed below is to guarantee the quality of the ball with regard to weight, dimensions, rebound and strength.

All colours and colour combinations may be produced with embossed certification mark. Only white or red balls are allowed for use in league play, for other colours an exemption from IFF / Contest Committee is needed.

### **5.3.2 Ball Weight**

#### **5.3.2.1 Equipment**

Scales with accuracy  $\pm 0.1$  grams.

#### **5.3.2.2 Samples**

Five balls.

#### **5.3.2.3 Implementation**

A scale is used to determine the weight of balls.

#### **5.3.2.4 Results**

Results are reported as individual measured results, rounded off as specified in section 5.1.3.

### **5.3.3 Ball Dimensions**

#### **5.3.3.1 Equipment**

Circometer or sliding callipers and a graded measuring device with an accuracy specified in section 5.1.2.

#### **5.3.3.2 Samples**

Five balls.

#### **5.3.3.3 Implementation**

The ball diameter is measured in 5 areas on each ball. The diameters of the holes are checked using the measuring device in 5 randomly selected holes for each ball. The holes' internal placement at the joint is checked using the sliding callipers. Five randomly selected holes for each ball are measured in relation to the distance to nearby holes on the opposite half of the ball (appendix 20).

- a) ball diameter
- b) hole diameter
- c) internal placement of hole at joint
- d) internal placement of hole over joint

#### **5.3.3.4 Results**

The results are reported as individual measurements for each ball rounded off to 0.2 mm.

### **5.3.4 Ball Surface Fineness**

#### **5.3.4.1 Equipment**

Contact (stylus) instrument for measuring surface roughness and waviness (ISO 3274:1996) and sliding calliper.

#### **5.3.4.2 Samples**

Five balls.

#### **5.3.4.3 Implementation**

The surface fineness of the ball is determined by a contact (stylus) instrument. The negative embossed pattern fineness of the balls surface is measured if applicable as well as the depth of the pattern. Ball unevenness at the joint is measured using a sliding calliper.

Following parameters are used on the contact (stylus) instrument:

Measuring length: 6 mm

Form fit: LS-Arc (circular arc whose radius is determine according to the method of least squares)

Filter: Gaussian (ISO 11562:1996), cut-off: 0,25 mm (bandwidth 100:1)

#### **5.3.4.4 Results**

The average value of the surface fineness of the balls, the depth of the negative embossed pattern if applicable and possible unevenness at the joints are reported.

#### **5.3.5 Number of Holes**

##### **5.3.5.1 Samples**

Five balls.

##### **5.3.5.2 Implementation**

The number of holes in the ball is checked.

##### **5.3.5.3 Results**

The number of holes in the ball is reported.

#### **5.3.6 Breaking Stress of Material and Joint**

##### **5.3.6.1 Equipment**

Universal testing machine, with a speed of 100 mm/min under testing.  
Printer or similar device for registering the force.

##### **5.3.6.2 Samples**

Samples according to ISO 37, type 3, are to be used. Four samples are taken of each of the five balls, two without joint and two with joint.

##### **5.3.6.3 Implementation**

The balls are dissected so that the best possible level surface is achieved for perforation of the samples. Following measurement of the cross section of the sample surfaces, the samples are mounted one by one in the tensile testing machine at a tensile speed of 100 mm/min. The force is registered at point of fracture. The sample tests are run individually for samples with and without joints.

##### **5.3.6.4 Results**

The results from the tests are reported individually as an average value of the breaking stress rounded off to 0.1 N/mm<sup>2</sup>.

### **5.3.7 Rebound**

#### **5.3.7.1 Equipment**

When testing, a stand with 2 accompanying 2 m long metal wires with diameters of 0.15 mm is used, along with a conical shaped rubber stopper with  $\varnothing_{\max} = 12.5$  mm and  $\varnothing_{\min} = 10$  mm. A groove is made in the stopper 15 mm from the bottom edge of the stopper, so that the diameter of the stopper in the groove is 10 mm. The metal wires are mounted so their upper attachment points are 900 mm from each other. The ends of the metal wires are joined together and attached in the stopper. A steel plate measuring 200 x 200 x 10 mm is used as a rebounding surface. The ball holder is placed 1 000 mm from the steel plate, allowing a ball to be repeatedly dropped when carrying out the rebound test (appendix 21).

#### **5.3.7.2 Samples**

Five balls.

#### **5.3.7.3 Implementation**

The stopper is inserted into one of the holes of the ball until it becomes attached in the groove. The steel plate is mounted so that the rebound surface lies vertical to the attachment points of the wires. The ball is release 1 000 mm from the rebound surface and the rebound including the ball diameter is registered. Two tests per ball are carried out of which one is made at an angle of rotation 90° from starting point.

#### **5.3.7.4 Results**

The results are reported as individual values rounded off to 2 mm.

### **5.3.8 Ball Marking**

#### **5.3.8.1 Equipment**

Sliding callipers with an accuracy specified in section 5.1.2.

#### **5.3.8.2 Samples**

Five balls.

#### **5.3.8.3 Implementation**

Area calculation of all text, as well as checking the embossed print.

#### **5.3.8.4 Results**

The results are reported as approved or failed.

## **5.4 Goal**

### **5.4.1 Scope and Application**

The purpose of the tests listed below is to guarantee the quality of the goal apparatus with respect to dimensions and weight, pad discoloration onto the playing surface, drop net strength and the mesh size of the net.

### **5.4.2 Goal Dimensions**

#### **5.4.2.1 Equipment**

Steel rule and radius template with an accuracy as specified in section 5.1.2.

#### **5.4.2.2 Sample**

One goal.

#### **5.4.2.3 Implementation**

The goal dimensions are measured according to appendix 22. The radii of the goal, which should not come into contact with the playing surface, are checked using the radius template.

- a) goal width
- b) goal height
- c) back bar diameter
- d) goal frame diameter
- e) lower goal depth
- f) goal corner radius (radius of central axis)
- g) upper goal depth

#### **5.4.2.4 Results**

Individual results are reported with rounding off as specified in section 5.1.2.

## **5.4.3 Goal weight**

### **5.4.3.1 Equipment**

Scale with accuracy  $\pm 10$  g.

### **5.4.3.2 Samples**

One goal with net.

### **5.4.3.3 Implementation**

The goal is weighed on the scale.

### **5.4.3.4 Results**

Goal weight is reported in kg to one decimal point.

#### **5.4.4 Pad Discoloration onto Playing Surface**

##### **5.4.4.1 Equipment**

As specified in section 5.2.8.1.

##### **5.4.4.2 Samples**

Three pads.

##### **5.4.4.3 Implementation**

The pads are mounted furthest out on the pendulum with the underside of the pad facing outwards. The tests are implemented thereafter as per section 5.2.8.3.

##### **5.4.4.4 Results**

The occurrence of discoloration on the test plate is reported.

#### **5.4.5 Drop Net Strength**

##### **5.4.5.1 Equipment**

Weight with mass  $10 \pm 0.2$  kg. Device for attachment of weight to the net.

##### **5.4.5.2 Samples**

One goal with attachable net.

##### **5.4.5.3 Implementation**

The drop net is attached to the goal according to manufacturer instructions. The instructions are to include a specification for the top edge of the drop net to be fixed to the goal net. The goal is positioned so that the distance from the bottom edge of the goal to the playing surface allows for the weight to hang freely. The net is to be tested once for both outer edges and once in the middle. The weight is attached to two mesh openings next to each other, one mesh opening in from the outer edge and bottom edge of the net. The weight is hoisted up to a height equivalent to 2/3rds of the goal height. The weight is released and allowed to fall freely. Following each fall, the net and attachment device are inspected to see if they are intact. Three tests are carried out, one at each position.

##### **5.4.5.4 Results**

Any damage that has arisen to the net or attachment devices is reported.

#### **5.4.6 Net Mesh Size**

##### **5.4.6.1 Equipment**

Steel rule.

##### **5.4.6.2 Samples**

One attachment net for one goal.

#### **5.4.6.3 Implementation**

Measurement of the net is carried out according to BS 1892:Part 2: Section 2.11.

#### **5.4.6.4 Results**

The mesh size is to be reported.

#### **5.4.7 Drop Net Length**

##### **5.4.7.1 Equipment**

Steel rule.

##### **5.4.7.2 Samples**

One attachment net for one goal.

##### **5.4.7.3 Implementation**

Measurement of the drop net is carried out.

##### **5.4.7.4 Results**

The distance between the bottom edge of the net and the playing surface is reported.

### **5.5 Rinks**

#### **5.5.1 Scope and Application**

The purpose of the tests listed below is to guarantee the quality of rinks with regard to dimensions, ball rebound, strength and durability.

#### **5.5.2 Rink Dimensions**

##### **5.5.2.1 Equipment**

Steel rule or metal measuring tape with accuracy as specified in section 5.1.2.

##### **5.5.2.2 Samples**

Two rink sections.

##### **5.5.2.3 Implementation**

Testing takes place using a steel rule with three measuring points for each rink section (appendix 23).

- a) rink height. roping needle
- b) distance from the playing surface to the bottom edge of the rink (e.g. when using pads etc.).

##### **5.5.2.4 Results**

Individual results are reported with rounding off as specified in section 5.1.2.

### **5.5.3 Rink radii**

#### **5.5.3.1 Equipment**

Steel rule or metal measuring tape and radius template with an accuracy as specified in section 5.1.2.

#### **5.5.3.2 Samples**

Two rink sections.

#### **5.5.3.3 Implementation**

The steel rule or metal measuring tape is used for measuring the corner radius. The measurement is made using an upright corner section (appendix 23). The radius mall is used for measuring the top edge and short end. The radii are checked at three measuring points on each section of the rink.

- c) rink top edge radius
- d) rink edge radius
- e) rink corner radius

#### **5.5.3.4 Results**

Individual results are reported with rounding off as specified in section 5.1.2.

### **5.5.4 Rink Section Fitment**

#### **5.5.4.1 Equipment**

Steel rule with an accuracy as specified in section 5.1.2.

#### **5.5.4.2 Samples**

Two rink sections.

#### **5.5.4.3 Implementation**

The rink sections are mounted as per the manufacturer's instructions. The measurement is carried out with respect to the parallelism of the joint both vertically and horizontally as well as the width of the joint using three measuring points for each joint (appendix 23).

- f) rink joint width
- g) rink horizontal parallelism
- h) rink vertical parallelism

#### **5.5.4.4 Results**

Individual results are reported with respect to greatest level of nonconformity for each dimension f, g and h. Rounding off as specified in section 5.1.2.

## **5.5.5 Rink Surface Fineness**

### **5.5.5.1 Equipment**

Sponge of polyurethane.  
(E.g. car sponge without detergent.)

### **5.5.5.2 Samples**

Two rink sections.

### **5.5.5.3 Implementation**

The rinks are examined both visually and with the aid of the sponge. The sponge is applied over the short sides of the rink, the top side and the surface resting on the playing surface in order to detect possible rough edges and sharp objects e.g. protruding supports.

### **5.5.5.4 Results**

Type and positioning of any rough edges, sharp objects or other damage is reported.

## **5.5.6 Impact Test**

### **5.5.6.1 Equipment**

Drop hammer with weight  $1000 \pm 50$  g. The head is to be of hardened steel and have a shape of a cone terminated with spherical top with a radius of 7 mm. Stand, where the drop hammer can fall freely from a drop height of  $400 \pm 5$  mm. Equipment for repeated release of the drop hammer. Test holder with minimum dimensions of 200 x 200 mm and thickness  $20 \pm 1$  mm. Sponge.

### **5.5.6.2 Samples**

One rink section.

### **5.5.6.3 Implementation**

The rink is mounted in the test holder so that the surface of the rink, which normally faces the playing area, faces upwards. The drop hammer is released from a height of 400 mm. The test is carried out in five different places on the rink. The appearance of the points of impact, where the drop hammer has hit the rink, is noted. The rink is examined both visually and with the aid of the sponge. The sponge is applied over the points of impact in order to detect possible rough edges and sharp objects e.g. protruding supports.

### **5.5.6.4 Results**

The appearance of the points of impact, and the occurrence of protruding objects following the test are reported.

## **5.5.7 Ball Rebound from Rinks**

### **5.5.7.1 Equipment**

Test holder of aluminium or steel with dimensions of 200 x 200 mm and thickness of 10 mm. Sliding callipers and a ball.

### **5.5.7.2 Samples**

One rink section.

### **5.5.7.3 Implementation**

To begin with, a series of tests are carried out in line with point 5.3.7.3 to be used as reference values. The rebound test from the rinks is carried out in line with point 5.3.7.3, but with a piece cut out of the rink section and mounted in the test holder acting as a rebound surface. The dimensions of the cut piece are to be the same as the test holder. The test piece is mounted so that the ball rebounds against the side facing the playing area. Five rebound tests are carried out.

### **5.5.7.4 Results**

The results are reported in relation to the rebound against the steel plate according to point 5.3.7.3 as an average value in percent rounded off to 1 %.

## **5.6 Face Mask**

### **5.6.1 Scope and Application**

The purpose of the tests listed below is to guarantee the quality of the facemask with respect to strength and protrusion of stick blade.

The mesh size for the face masks and the dimensions of the stick blade are interconnected in order to prevent the blade from penetrating the facemask.

### **5.6.2 Face Mask Net Size**

#### **5.6.2.1 Equipment**

Dummy head with dimensions as specified in EN 967, annex B. Stick blade measuring device.

#### **5.6.2.2 Samples**

One facemask.

#### **5.6.2.3 Implementation**

The tests are carried out according to EN 967, point 6.7, with disparity for the dimensions of the measuring device appendix 25. The facemask is to be mounted on the dummy head according to manufacturer recommendations when testing. Attempts are made to make contact with the dummy head by inserting the measuring device into all of the net mesh openings.

#### **5.6.2.4 Results**

A report is made as to whether the dummy head is affected or not. If contact is made, the current net mesh placement is specified.

### **5.6.3 Impact Test**

#### **5.6.3.1 Equipment**

Dummy head with dimensions according to EN 967, annex B (appendix 24). Equipment for impacts, measurement and registration according to EN 967, point 6.8.

#### **5.6.3.2 Samples**

Three facemasks.

#### **5.6.3.3 Implementation**

The tests are carried out according to EN 967, point 6.8, section eyes and teeth protection. The face-mask is to be mounted on the dummy head according to manufacturer recommendations when testing. The puck is released with a velocity of 10 m/s (36 km/h). Following each impact the dummy head is inspected to see if contact has been made from the deformed protective net. The tests are carried out from three different angles, according to point 6.8 in EN 967. Any other damage to the face mask, such as cracks, broken attachments and welds etc. are noted.

#### **5.6.3.4 Results**

A report is to be made as to whether the facemask has come into contact with the dummy head or not, including any damage to the facemask.

## **6 Report**

Each test report is to include the following information as a minimum requirement.

### **6.1 Name and Address**

Name and address of the testing laboratory and information on testing site, if different to that of the specified address.

### **6.2 Identification**

Unambiguous identification of the test report and of each page as well as information on the total number of pages in the report.

### **6.3 Client**

Client's name and address.

### **6.4 Test Items**

Description and identification of test items.

### **6.5 Date**

The arrival date of the test item and time of test implementation along with the issue date of the report.

## **6.6 Method**

Description and identification of method or routine.

## **6.7 Sampling**

Description of sample procedure in appropriate cases.

## **6.8 Nonconformity, Additions or Exceptions**

Information relating to each instance of nonconformity, addition or exception from the testing method.

## **6.9 Results**

Information on measurement procedures and attained results, in appropriate cases backed up by charts, diagrams, etc. along with information on observed defects.

## **6.10 Signature**

Signature with title, or other equivalent confirmation, of personnel responsible for the tests.

## **6.11 Report**

A statement stating that reproduction of the report can only be made in its entirety, unless otherwise permitted in writing from the testing laboratory.

## **Provisions for acceptance of other testing, certification and inspection bodies.**

The International Floorball Federation - IFF - has stated that, if other test organisations wish to be approved for initial type testing in connection with certification, they shall be inspected and approved by SP, the Technical Research Institute of Sweden. Such inspection by SP Certification will be in accordance with ISO 17025 and EN 45002 and by means of comparison testing intended to ensure the consistency of test and inspection results.

If the test organisation is already accredited to ISO 17025 and EN 45002 by an accreditation body that is recognised by the European Accreditation organisation (EA), then only comparison testing intended to investigate consistency of test results will need to be performed.

Application for acceptance shall be forwarded to SP Certification who will set up a programme for the evaluation. A contract shall be signed by the testing body and SP Certification.

## Application form for testing

The undersigned hereby order testing of floorball equipment.

Company: \_\_\_\_\_

VAT no.: \_\_\_\_\_

Postal address: \_\_\_\_\_

Visit address: \_\_\_\_\_

Postal no. and town: \_\_\_\_\_

Telephone no.: \_\_\_\_\_ Telefax no.: \_\_\_\_\_

E-mail: \_\_\_\_\_ Homepage: \_\_\_\_\_

Contact person: \_\_\_\_\_

### Product

Stick: numbers of models: \_\_\_\_\_ *Specify model no./name and another info*  
Ball: numbers of models: \_\_\_\_\_ *for the products the other side of this form*  
Goal: numbers of models: \_\_\_\_\_  
Rink: numbers of models: \_\_\_\_\_ Numbers of rink segment \_\_\_\_\_ per rink  
Face mask: numbers of models: \_\_\_\_\_

### Annual production

Sticks: total quantity: \_\_\_\_\_ pcs  
Balls: total quantity: \_\_\_\_\_ psc  
Goals: total quantity: \_\_\_\_\_ pcs  
Rinks: total quantity: \_\_\_\_\_ pcs  
Masks: total quantity: \_\_\_\_\_ pcs

For testing: \_\_\_\_\_ the \_\_\_\_\_  
*City and date*

\_\_\_\_\_  
*Sign*

\_\_\_\_\_  
*Clarification of signature*



## Application form for certification

The undersigned hereby order certification of floorball equipment.

Company: \_\_\_\_\_

VAT no.: \_\_\_\_\_

Postal address: \_\_\_\_\_

Visit address: \_\_\_\_\_

Postal no. and town: \_\_\_\_\_

Telephone no.: \_\_\_\_\_      Telefax no.: \_\_\_\_\_

E-mail: \_\_\_\_\_      Homepage: \_\_\_\_\_

Contact person: \_\_\_\_\_

### **Product**

On the reverse of this form, state the model number/name and other information for the product.

### **Test report**

We attach test report no: \_\_\_\_\_

Testing is being performed by: \_\_\_\_\_

### **Supplier's In-House Inspection**

We attach a brief description of our quality system: \_\_\_\_\_

### **Marking proposal**

We attach a description of how certification labelling is applied: \_\_\_\_\_

### **Signature**

For certification:

\_\_\_\_\_ the \_\_\_\_\_  
*City and date*

\_\_\_\_\_  
*Sign*

\_\_\_\_\_  
*Clarification of signature*



## Order form for certification marks

The undersigned hereby orders certification symbol labels as specified below

Company: \_\_\_\_\_

Contactperson: \_\_\_\_\_

### Order of certification marks.

Product	Size	Quantity	Unit price	Total price (exclusive of freight costs)
Ball			0:03 CHF	
Stick	45 x 19 mm		0:25 CHF (self print) 0:33 CHF (buying sticker)	
Goal	90 x 38 mm		5:00 CHF	
Rink	90 x 38 mm		100 CHF	
Mask	45 x 19 mm		0:75 CHF	

Order of certification marks: \_\_\_\_\_ the \_\_\_\_\_  
*City and date*

\_\_\_\_\_  
*Sign*

\_\_\_\_\_  
*Clarification of signature*

## Design of test report

Xxxx AB  
Att. Nnnn Mmm  
Box xxx  
100 00 XXXXXX

Handläggare, enhet/Handled by, department	Datum/Date	Beteckning/Reference	Sida/Page
Lars-Åke Henriksson, Mat. Technology, låh	20xx-xx-xx	Fxxxxxx	1 (3)
Tel +46 (0) 33 16 53 21			

## Testing of floorball equipment in accordance with SP-METHOD 1506

### Items

1. 10 floorball balls with the model name: Nnnnnn.
2. 6 floorball sticks with the model name: Nnnnnn.
3. 1 floorball goal with the model name: Nnnnnn.
4. 1 floorball rink with the model name: Nnnnnn.
5. 3 floorball face mask with the model name: Nnnnnn.

Test items 1 - 5 were made available to the Technical Research Institute of Sweden xx nnnnn 20xx.

### Assignment

Testing of floorball stick in accordance with SP-METHOD 1506, point 5.2.  
Requirement criteria as per SPCR 011, point 2.1.

Testing of floorball ball in accordance with SP-METHOD 1506, point 5.3.  
Requirement criteria as per SPCR 011, point 2.2.

Testing of floorball goal in accordance with SP-METHOD 1506, point 5.4.  
Requirement criteria as per SPCR 011, point 2.3.

Testing of floorball rink in accordance with SP-METHOD 1506, point 5.5.  
Requirement criteria as per SPCR 011, point 2.4.

Testing of floorball face mask in accordance with SP-METHOD 1506, point 5.6.  
Requirement criteria as per SPCR 011, point 2.5.

## Testing Equipment

- Scale, Mettler
- Sliding callipers, Mitutoyo
- Steel rule
- Radius template
- Universal testing machine, Instron
- Universal testing machine, Frank
- Rebound testing equipment in accordance with SP-METHOD 1506
- Impact testing equipment in accordance with SP-METHOD 1506
- Friction testing equipment in accordance with SP-METHOD 1506
- Testing equipment for discoloration test in accordance with SP-METHOD 1506
- Stick blade measurement device in accordance with SP-METHOD 1506
- Dummy head in accordance with prEN 967
- Impact testing equipment in accordance with prEN 967
- Contact (stylus) instrument

## Test Implementation

All sticks and samples taken from sticks were stored and tested at  $23 \pm 2$  °C and  $50 \pm 5$  % RH.

The tests were carried out in accordance with SP-METHOD 1506, point 5.2 and assessed in accordance with the requirement criteria in SPCR 011, point 2.1.

All the ball and samples taken from balls were stored and tested at  $23 \pm 2$  °C and  $50 \pm 5$  % RH.

The tests were carried out in accordance with SP-METHOD 1506, point 5.3 and assessed in accordance with the requirement criteria in SPCR 011, point 2.2.

The goal was stored and tested at  $23 \pm 2$  °C and  $50 \pm 5$  % RH.

The tests were carried out in accordance with SP-METHOD 1506, point 5.4 and assessed in accordance with the requirement criteria in SPCR 011, point 2.3.

All rink sections and samples taken from sideboard sections were stored and tested at  $23 \pm 2$  °C and  $50 \pm 5$  % RH.

The tests were carried out in accordance with SP-METHOD 1506, point 5.5 and assessed in accordance with the requirement criteria in SPCR 011, point 2.4.

All face mask were stored and tested at  $23 \pm 2$  °C and  $50 \pm 5$  % RH.

The tests were carried out in accordance with SP-METHOD 1506, point 5.6 and assessed in accordance with the requirement criteria in SPCR 011, point 2.5.

The test was carried out xx - xx nnnnnn 20xx.

## **Results**

Tested sticks with the model name “Nnnnnn ” met the requirements as per SPCR 011. (See appendix 1 for individual measurement results.)

Tested balls with the model name “Nnnnnn ” met all requirements except point 3.2.3 "surface fineness", as per SPCR 011 (See appendix 2 for individual measurement results.)

Tested goal with the model name “Nnnnnn ” met the requirements, as per SPCR 011. (See appendix 3 for individual measurement results.)

Tested rink sections with the model name “Nnnnnn ” met the requirements as per SPCR 011. (See appendix 4 for individual measurement results.)

Tested facemask with the model names “Nnnnnn ” met the requirements as per SPCR 011. (See appendix 5 for individual measurement results.)

## **X - Institute**

Nnnn Mmmm  
Manager

Nnnn Mmmm  
Technical Manager/Officer

## **Appendices**

Measuring results

Appendix 1 to the report

Nnnnnn		Stick 1	Stick 2	Stick 3
Design		xxx	xxx	xxx
	[sharp objects, rough edges]			
Weight		xxx	xxx	xxx
	[grams]			
Dimensions	(a) <sup>1</sup>	xxx	xxx	xxx
	[mm]			
	(b) <sup>2</sup>	xxx	xxx	xxx
	(c) <sup>3</sup>	xxx	xxx	xxx
	(d) <sup>4</sup>	xxx	xxx	xxx
	(g) <sup>5</sup>	xxx	xxx	xxx
	(h) <sup>6</sup>	xxx	xxx	xxx
	(i) <sup>7</sup>	xxx	xxx	xxx
	(j) <sup>8</sup>	xxx	xxx	xxx
	(k) <sup>9</sup>	xxx	xxx	xxx
	(l)	xxx	xxx	xxx
Rigidity		xxx (mean value of three deflection in each direction)		
	[mm] <sup>10</sup>	xxx (lowest individual value)		
	[N] <sup>11</sup>	xxx	xxx	xxx
	[mm] <sup>12</sup>	xxx	xxx	xxx
	[N] <sup>13</sup>	xxx	xxx	xxx
	[mm] <sup>14</sup>	xxx	xxx	xxx
Impact strength	700 mm	xxx	xxx	xxx
	[cracks]			
	40 mm	xxx	xxx	xxx
Blade radii	(e) <sup>15</sup>	xxx	xxx	xxx
	(f) <sup>16</sup>	xxx	xxx	xxx
Blade discoloration		xxx	xxx	xxx

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1 Stick length	8 Blade penetration depth	14 Force at 60 mm deflection, horizontal direction
2 Shaft's curve radius	9 Blade concavity depth	
3 Length to grip line	10 Shaft straightness	15 Remaining deformation, horizontal direction
4 Width of grip line	11 Deflection at 300 N	
5 Blade length	12 Force at 60 mm deflection, vertical direction	16 Blade radius
6 Blade thickness	13 Remaining deformation, vertical direction	17 Blade edge radius
7 Blade height		



## Design of agreement

### Agreement concerning material regulations SPCR 011

The following agreement has this day been reached between SP Technical Research Institute of Sweden (SP) and Company X (organisation number xxxxxx xxxx).

#### 1. Purpose

To ensure that type tested and approved equipment for floorball are manufactured according to SPCR 011, and that the manufacturer will comply with SPCR 011 in all aspects.

#### 2. Extent

SP will perform market surveillance in accordance with SPCR 011.

SP will submit a written report on each supervisory inspection that it performs. If results do not comply with the required standards, measures shall be taken by Company X in accordance with SPCR 011. Company X shall keep SP informed of the countries in which he sells his certified floorball equipment. Company X shall, when applicable according to SPCR 011 or other information, send accounting reports concerning stick production.

#### 3. Costs and other terms and conditions

The costs of inspection in accordance with this agreement and of associated testing shall be met by IFF and if testing gives a negative result the renewed testing shall be met by Company X. This agreement is subject to the terms and conditions as set out in SPCR 011 and SP's General Conditions.

Company X accepts to pay fines according to SPCR 011 point 4.6 if not complying with the rules.

#### 4. Validity of this agreement

This agreement comes into force when it has been signed by both parties. Notice of termination shall be given in writing, and may be given by either party. The agreement shall then cease to apply three months after notice of termination. If Company X fails to comply with the terms of this agreement, and if such non-compliance is not negligible, SP shall be entitled to terminate the agreement with immediate effect.

Two copies of this Agreement have been prepared and signed, with one copy being retained by SP and one by Company X.

Place and date

Place and date

Borås, \_\_\_ \_\_\_ 2004

\_\_\_\_\_, \_\_\_ \_\_\_ 2004

**SP Technical Research Institute of Sweden**  
Chemistry and Materials Technology

**Company X**

Nnnnnnn Nnnnnnnnn  
Manager

Xxxx XXXXXXXXXXXX  
Technical Manager/Officer

Appendices: SP's General Conditions



## Design of product certificate

# CERTIFIKAT

No. 00 00 01

### Holder/Issued to

Company name: **Company**  
Address: Street  
Postal address: SE-123 45 City  
Country: Sweden  
Telephone: +46-33-16 50 00  
Fax: +46-33-16 50 00

### Product name

See appendix.

### Product description

See appendix.

### Attribute

Complies with the regulations of International Floorball Federation (IFF) for league play.

### Performance requirements

SP's Certification Rules for Floorball Equipment, SPCR 011.

### Marking

Every product covered by this certificate may show the symbol of IFF (reproduced at the bottom right) and the text "SPCR 011". The marking shall also include the name of the manufacturer or his logotype or the product name. The marking shall be placed as specified in SPCR 011.

### Validity

This certificate is valid until not later than 31<sup>st</sup> May 2009.

Borås 4<sup>th</sup> May 2004

## SP Technical Research Institute of Sweden Certification

NN  
Certification Manager

NN  
Technical Officer

Certificate issued by SP



### SP Technical Research Institute of Sweden

Postal address	Phone / Fax	Reg.number	E-mail / Internet
SP Box 857 SE-501 15 Borås SWEDEN	+46 33-16 50 00 +46 33-13 55 02	556464-6874	info@sp.se www.sp.se

This certificate may not be reproduced other than in full,  
except with the prior written approval by SP.



Appendix to  
**CERTIFICATE**  
No. 00 00 02  
dated 4<sup>th</sup> May 2004

Signed for SP:

## Product description

Product name	Drawing no.	
	Shaft drawing no.	Approved blades
Shaft 1, Shaft 2	A-123 rev B	According to table in certificate no. 00 00 01

Certificate issued by SP



**SP Technical Research Institute of Sweden**

<i>Postal address</i>	<i>Phone / Fax</i>	<i>Reg. number</i>	<i>E-mail / Internet</i>
SP Box 857 SE-501 15 Borås SWEDEN	+46 33-16 50 00 +46 33-13 55 02	556464-6874	info@sp.se www.sp.se

This certificate may not be reproduced other than in full,  
except with the prior written approval by SP.



## Design of family-certificate

# CERTIFIKAT

No. 00 00 02

### Holder/Issued to

Company name: **Company AB**  
 Address: P.O. 1  
 Postal address: SE-123 45 TOWN  
 Country: Sweden  
 Telephone: +46 (0)33 16 50 00  
 Fax: +46 (0)33 16 50 01  
 E-mail: xxx@company.xx

### Products

This is a summarizing certificate which covers the certificates listed below. Details can be seen in the individual certificates.

Name	Certificate No.
X model a	00 00 01
X model b	00 00 02

### Attribute

Complies with the regulations of International Floorball Federation (IFF) for league play.

### Performance requirements

SP's Certification Rules for Floorball Equipment, SPCR 011.

### Marking

Every product covered by this certificate may show the symbol of IFF (reproduced at the bottom right) and the text "SPCR 011". The marking shall also include the name of the manufacturer or his logotype or the product name, the number of this certificate and the manufacturing year. The marking shall be placed as specified in SPCR 011.

### Validity

This certificate is valid until not later than 31<sup>st</sup> January 2008. It is a prerequisite that the certificates referred to above are valid.

### Miscellaneous

This is the first issue of this certificate.

Borås 3<sup>rd</sup> January 2006

### SP Technical Research Institute of Sweden Certification

NN  
Certification Manager

NN  
Technical Officer



### Certificate issued by SP

#### SP Technical Research Institute of Sweden

<i>Postal address</i>	<i>Phone / Fax</i>	<i>Reg.number</i>	<i>E-mail / Internet</i>
SP Box 857 SE-501 15 Borås SWEDEN	+46 33-16 50 00 +46 33-13 55 02	556464-6874	info@sp.se www.sp.se

This certificate may not be reproduced other than in full, except with the prior written approval by SP.

# 1. The requirements of the Directive (valid only within the European Union)

## Information provided by the manufacturer

In addition to the name and address of the manufacturer or of his representative in the EU, the instructions that the manufacturer must provide when personal protective equipment is put on the market must give all necessary information on the following:

- a) Storage, use, cleaning, care and maintenance, service and disinfection of the equipment. The cleaning, maintenance and disinfection products recommended by the manufacturer must not have any deleterious effect on the equipment or on its users when the equipment is used in accordance with the instructions.
- b) The performance noted during type testing in connection with determination of the protective levels or classes of the equipment.
- c) Suitable accessories for the personal protective equipment and the properties of spare parts.
- d) Suitable protective class for different risk levels, with corresponding limitations on use.
- e) Expiry date or period for personal protective equipment or certain of its components.
- f) Suitable transport packaging.
- g) Explanations of marking.

These instructions, which must be exact and clearly understandable, must be provided in at least the official language or languages in the country of sale.

(The following addition, in accordance with 93/68/EEC):

- h) Where appropriate, references to the directives that are applicable in accordance with Clause 5.6 b.
- i) Name, address and identification number of the Notified Body that has been involved in designing the personal protective equipment.

## 2. SP's proposal for marking and information, floorball face masks.

### Information provided by the manufacturer

This information must be written in the language of the country of sale, and must contain the following information:

- The name and address of the manufacturer and/or of his representative in the EU.
- Instructions for cleaning, storage and care.
- A warning against the use of unsuitable cleaning substances.
- Instructions for appropriate handling for transport.
- If applicable:  
Information concerning decorations etc. on the face mask, with the manufacturer either prohibiting all painting, the application of decals etc., or describing which methods, paints, decals etc. that may be used, bearing in mind the materials of which the mask is made. The manufacturer may also refer to companies, persons etc. authorised by him for the application etc. of such decorations etc.
- Instructions on how to put on and remove the face guard, and how to adjust it for the correct fit.
- A warning that it is important that the mask is a good fit and that it is securely fastened in position.
- Information on the limitations of the mask, i.e. that it is intended solely to protect the face when playing floorball with a light, soft ball. It is not intended or approved to provide protection against falls etc.  
A statement that the mask fulfils the requirements of SP Method 1506.
- Notes on which spare parts and any accessories that are approved.
- Advice to check the mask before use, looking for indication of damage, and to dispose of the mask if it shows signs of damage that could reduce its protection or even cause injury to the user or to others (e.g. broken welds in the grille).
- If the manufacturer is of the opinion that the life of the mask is limited, a date by which the mask must be disposed of must be stated.
- An explanation of the marking on the mask.
- The name and address of the Notified Body that has performed the EC type testing.

For SP:

EC type testing performed by:

SP Technical Research Institute of Sweden  
Box 857  
SE-501 15 BORÅS  
Sweden  
Notified Body no. 0402

## 2.1 Marking on the product

The marking shall be made in such a way that the information is easily legible by the user and is likely to remain legible during the expected life span of the product.

The marking shall at least contain:

- The name or designation of the product.
- The manufacturers or the distributors name or trademark.
- The text (in the language of the country of sale)  
”Face protector for floorball/Ansiktsskydd för innebandy.  
Warning/Varning!  
Do not use when playing with hard heavy ball or puck! / Får ej användas vid spel med hård tung boll eller puck!”
- Size (if relevant).
- Year and quarter of manufacture (or month, week).
- A request to read the applied instructions/information sheet (can be made in form of a symbol).
- The CE-mark (Note that the product is considered as a PPE, and shall within the European Union bear the CE-mark. To be able to use the CE-mark, the product has to be EC Type Examined by a Notified Body!).

(The marking can be made as a sticker, molding etcetera. It can be divided in several stickers)